

**HAND HELD ORAL IRRIGATOR**

**Cross Reference to Related Application**

This application claims the benefit, under 35 U.S.C. § 119(e), of U.S. Provisional Patent Application No. 60/437,300 filed December 31, 2002, entitled “HAND HELD ORAL IRRIGATOR” the disclosure of which is hereby incorporated by reference in its entirety.

**Field of the Invention**

This invention relates, in general, to devices for irrigating a person’s teeth and gums.

**Background**

Conventional oral irrigators typically include a large base unit having a reservoir, and a separate hand-held portion having a tip or wand that is connected to the reservoir with a tube. In use, a user directs fluid streams or pulses by pointing the tip of the hand-held portion in the desired position towards the users gum line. While the benefits of regular oral irrigation of the teeth and gums are well-known, oral irrigators having large base units can be difficult to transport, use, or store, for instance when the user is traveling, due to the size of the components.

As recognized by the present inventors, what is needed is a hand-held oral irrigator which is portable, easy to store and use, and provides a user with the benefits of oral irrigation of the teeth and gums. It is against this background that various embodiments of the present invention were developed.

**Summary of the Invention**

1  
2 According to one broad aspect of one embodiment of the present invention,  
3 disclosed herein is a hand held oral irrigation device having a tip for dispensing  
4 fluids. In one example, an oral irrigation device includes a body portion, and a  
5 reservoir for storing fluids, wherein the body and/or the reservoir define a first  
6 major diameter at a lower end of the oral irrigation device, and define a second  
7 major diameter at an upper end of the oral irrigation device, the first major  
8 diameter being larger than the second major diameter. In this example, by  
9 providing such a geometry for the device, a user can grasp the device with one  
10 hand about the second major diameter about the upper end during use. Other  
11 geometries are also possible.

12 In one example, the reservoir is detachable from the body so that a user can  
13 easily refill the reservoir. The reservoir may include an opening positioned at a  
14 top end, and a lid releasably secured about the opening. In one example, the  
15 reservoir has a capacity of approximately 120-200 ml of fluid.

16 In another example, the body may also include a motor, a pump, and a  
17 drive mechanism coupling the motor to the pump, the pump controllably  
18 delivering fluids from the reservoir to the tip. A three-way control structure may  
19 be provided having a first button for activating the motor, a second button for de-  
20 activating the motor, and a third button for releasing the tip from the body.  
21 Alternatively, an on/off control or switch may be utilized to activate and  
22 deactivate the motor.

23 The body may include a wall structure defining a first and second section  
24 within the body, the first section containing the pump and the second section

1 containing the motor and the drive mechanism, wherein the first and second  
2 sections are fluidly isolated. In this way, the wall prevents fluids from reaching  
3 the motor and other electrical components within the second section in the body  
4 of the oral irrigation device.

5 In one example, the drive mechanism includes a pump gear coupled with  
6 the motor, wherein the pump gear includes an eccentric offset disc extending  
7 from the pump gear. A connecting rod may be coupled with the eccentric offset  
8 disc through a hollow cylindrical portion receiving the eccentric offset disc of the  
9 pump gear, and the connecting rod may include an arm extending from the  
10 cylindrical portion and a ball end positioned at the end of the arm. In this way,  
11 the eccentric rotation of the offset disc driven by the motor is converted into  
12 reciprocating motion of the connecting rod arm.

13 In another example, the pump may include a pump head having an inlet  
14 fluid port, an outlet fluid port, and an interior fluid channel in fluid  
15 communications with the inlet and outlet fluid ports; a pump body defining a  
16 cylindrical chamber in fluid communications with the interior fluid channel of the  
17 pump head; and a piston having a bottom portion and a top portion.

18 In one example, the inlet fluid port of the pump is positioned within the  
19 body at a location which is vertically lower than a location of the top or full level  
20 of fluid in the reservoir, thereby priming or self priming the pump with the fluid  
21 by force of gravity.

22 The bottom portion of the piston can receive the ball end of the connecting  
23 rod and the piston may be positioned within the cylindrical chamber of the pump

1 body. In this way, the connecting rod drives the piston within the pump body to  
2 create suction/intake and compressing/exhaust cycles of the pump.

3 The body may include an inlet conduit fluidly coupling the reservoir with  
4 the inlet fluid port, and an outlet conduit fluidly coupling the outlet fluid port  
5 with the tip. The reservoir may include a fluid access valve fluidly coupling with  
6 the inlet conduit when the reservoir and the body are attached together.

7 The pump may also include an inlet fluid valve regulating fluid flow into  
8 the inlet fluid port, and an outlet fluid valve regulating fluid flow into the outlet  
9 fluid port, wherein as the piston is moved downwardly within the cylindrical  
10 chamber of the pump body, the inlet fluid valve is open, the outlet fluid valve is  
11 closed, and fluid is drawn from the inlet port (which is coupled with reservoir)  
12 into the cylindrical chamber of the pump body.

13 In another example, when the piston is moved upwardly within the  
14 cylindrical chamber of the pump body, the inlet fluid valve is closed, the outlet  
15 fluid valve is open, and fluid is expelled from the cylindrical chamber of the  
16 pump body to the outlet fluid valve for delivery to the tip.

17 In one embodiment, the pump of an oral irrigator includes at least one  
18 valve assembly having a reed valve therein. For instance, the inlet fluid valve  
19 may include a first reed valve made of flexible fabric material, and the outlet  
20 fluid valve may include a second reed valve made of flexible fabric material.

21 In one example, the reservoir may include a shelf portion defined about a  
22 bottom portion of the reservoir, and a base at the bottom end of the reservoir.  
23 The fluid access valve may also include a channel defined within the reservoir  
24 extending from the shelf to the base of the reservoir, the channel receiving the

1 inlet conduit; a seal positioned about the top end of the channel; a spring  
2 extending upwardly from the base within the channel of the reservoir; a ball  
3 positioned within the channel between the seal and the spring; and a reservoir  
4 inlet conduit positioned along the base within the reservoir, the reservoir inlet  
5 conduit fluidly coupled with the channel so that fluid is drawn from the bottom of  
6 the reservoir. The spring presses the ball against the seal within the channel, and  
7 thereby prevents fluid from escaping the reservoir when the reservoir is separated  
8 from the body of the oral irrigator.

9 In another example, the oral irrigation device is provided with a  
10 mechanism for releasably securing a tip to the body of the oral irrigator. The tip  
11 may include an annular groove, and the body may include a tip holding structure  
12 having a cylindrical wall defining a cylindrical opening; a slot defined within the  
13 cylindrical wall; a clip having an interior lip, the interior lip positioned within the  
14 slot and extending into the cylindrical opening; and a spring for biasing the lip of  
15 the clip into the slot. In one example, when the spring is uncompressed and the  
16 tip fully inserted in the body, the lip is received within the annular groove of the  
17 tip and secures the tip to the body.

18 According to a broad aspect of another embodiment of the present  
19 invention, disclosed herein is a hand held oral irrigation device having a tip for  
20 dispensing fluids. In one example, the device includes a reservoir for storing  
21 fluids and a body including a pump for pumping fluids from the reservoir to the  
22 tip, wherein the pump includes an inlet valve and an outlet valve, the inlet valve  
23 including a reed valve made of flexible, non-porous fabric material. The outlet  
24 valve may also include a reed valve made of flexible, non-porous fabric material.

1           According to another broad aspect of another embodiment of the present  
2 invention, disclosed herein is a hand held oral irrigator including a reservoir and a  
3 body portion, the body portion containing a pump with a fluid inlet port. In one  
4 example, the pump inlet port is positioned within the body and the reservoir is  
5 shaped such that the top of the reservoir is vertically higher relative to the  
6 position of the fluid inlet port of the pump. In this way, when the reservoir is full  
7 or approximately full of fluid, the fluid level in the reservoir is higher than the  
8 position of the pump inlet port, and therefore the pump is self-priming or primed  
9 by the effect of gravity.

10           Other embodiments of the invention are disclosed herein. The foregoing  
11 and other features, utilities and advantages of various embodiments of the  
12 invention will be apparent from the following more particular description of the  
13 various embodiments of the invention as illustrated in the accompanying drawings  
14 and claims.

#### 15                           **Brief Description of the Figures**

16           Fig. 1 illustrates a hand-held oral irrigator and a battery charger, in  
17 accordance with an embodiment of the present invention.

18           Fig. 2 illustrates a hand-held oral irrigator with a tip attached thereto, in  
19 accordance with an embodiment of the present invention.

20           Fig. 3 illustrates an exploded view of an oral irrigator with a body portion,  
21 a detachable reservoir, and a detachable tip, in accordance with an embodiment of  
22 the present invention.

1           Fig. 4 illustrates a cross-sectional view taken along section lines 4-4 of the  
2 oral irrigator of Fig. 2, in accordance with an embodiment of the present  
3 invention.

4           Fig. 5 illustrates an exploded view of the body portion of an oral irrigator,  
5 in accordance with an embodiment of the present invention.

6           Fig. 6 illustrates various components of a fluid flow path of the body  
7 portion of an oral irrigator, in accordance with an embodiment of the present  
8 invention.

9           Fig. 7 illustrates a sectional view taken along sectional lines 7-7 of Fig. 5  
10 showing various components of the fluid flow path of the body portion of an oral  
11 irrigator, in accordance with an embodiment of the present invention.

12           Fig. 8 illustrates an example of a reed valve used in the pump, in  
13 accordance with an embodiment of the present invention.

14           Fig. 9 illustrates a sectional view taken along section lines 9-9 of the inlet  
15 port of the pump of Fig. 7, in accordance with an embodiment of the present  
16 invention.

17           Fig. 10 illustrates a sectional view of the pump, in accordance with an  
18 embodiment of the present invention.

19           Fig. 11 illustrates a sectional view of the pump during an intake or suction  
20 stroke, in accordance with an embodiment of the present invention.

21           Fig. 12 illustrates a sectional view of the pump during an exhaust or  
22 compression stroke, in accordance with an embodiment of the present invention.

1           Fig. 13 illustrates a sectional view taken along section lines 13-13 of Fig.  
2   10 showing the positions of the flaps of the reed valves, in accordance with an  
3   embodiment of the present invention.

4           Fig. 14 illustrates a sectional view taken along section lines 14-14 of Fig.  
5   11 showing the positions of the flaps of the reed valves during an intake or  
6   suction stroke, in accordance with an embodiment of the present invention.

7           Fig. 15 illustrates a sectional view taken along section lines 15-15 of Fig.  
8   12 showing the positions of the flaps of the reed valves during an exhaust or  
9   compression stroke, in accordance with an embodiment of the present invention.

10          Fig. 16 illustrates an exploded view of the reservoir, in accordance with an  
11   embodiment of the present invention.

12          Fig. 17 illustrates a cross sectional view of the reservoir taken along  
13   section lines 17-17 of Fig. 3 showing the reservoir lid in an open position and the  
14   fluid access valve in a closed position, in accordance with an embodiment of the  
15   present invention.

16          Fig. 18 illustrates a portion of the cross-sectional view of Fig. 17 showing  
17   the reservoir lid in a closed position, in accordance with an embodiment of the  
18   present invention.

19          Fig. 19 illustrates a cross-sectional view taken along section lines 19-19 of  
20   Fig. 17 showing the fluid access valve in detail, in accordance with an  
21   embodiment of the present invention.

22          Fig. 20 illustrates a sectional view along section lines 20-20 of Fig. 1.

1           Fig. 21 illustrates a sectional view taken along section lines 21-21 of Fig.  
2   20, showing the fluid access valve in an open position which permits fluid from  
3   the reservoir to enter into the pump inlet conduit of the body, in accordance with  
4   an embodiment of the present invention.

5           Fig. 22 illustrates an exploded view of a tip which may be used with the  
6   hand-held oral irrigator, in accordance with an embodiment of the present  
7   invention.

8           Fig. 23 illustrates a sectional view of the tip taken along section lines 23-  
9   23 of Fig. 3.

10          Fig. 24 illustrates a sectional view taken along section lines 24-24 of Fig. 3  
11   of the body portion of a hand-held oral irrigator, in accordance with an  
12   embodiment of the present invention.

13          Fig. 25 illustrates a portion of a sectional view of the body portion of a  
14   hand-held oral irrigator showing the tip release button in the normally locked  
15   position, in accordance with an embodiment of the present invention.

16          Fig. 26 illustrates a portion of a sectional view of the body portion of a  
17   hand-held oral irrigator showing the tip release button in the depressed, unlocked  
18   position, in accordance with an embodiment of the present invention.

19          Fig. 27 illustrates a front view of a pump gear, in accordance with an  
20   embodiment of the present invention.

21          Fig. 28 illustrates a top view of a pump gear, in accordance with an  
22   embodiment of the present invention.

1           Fig. 29 illustrates a bottom view of a pump gear, in accordance with an  
2   embodiment of the present invention.

3           Fig. 30 illustrates a sectional view of a pump gear taken along section lines  
4   30-30 of Fig. 27, in accordance with an embodiment of the present invention.

5           Fig. 31 illustrates an example of a travel case which may be used to store a  
6   hand-held oral irrigator, a battery charger, and one or more tips or other  
7   accessories, in accordance with an embodiment of the present invention.

### 8                                   **Detailed Description**

9           Disclosed herein are various embodiments of a hand held, compact and  
10   portable oral irrigator with a detachable and refillable reservoir, wherein various  
11   different tips may be attached to the oral irrigator. Referring to Figs. 1-3, in one  
12   example, a hand-held oral irrigator 50 has a body 52, a detachable refillable  
13   reservoir 54 for storing fluid, and a detachable jet tip or nozzle 56 for delivering a  
14   pressurized stream of fluid to the user's teeth and gums. The body 52 and the  
15   reservoir 54 are shaped having a slender upper portion 58 so that a user can easily  
16   grasp the oral irrigator 50 about the upper portion 58, and a larger lower portion  
17   60 which aids in the storage of fluids in the reservoir 54 as well as providing a  
18   stable platform when the oral irrigator 50 is placed on a table or surface in a  
19   vertical orientation. When coupled together as shown in Fig. 4, the body 52 and  
20   reservoir 54 form an oral irrigator 50 that has a generally oval cross-section from  
21   the lower end 62 (See Figs. 4 and 20) to the upper end 64 (Fig. 4). At the lower  
22   end 62, the oral irrigator 50 has a larger major diameter 66 that decreases to a  
23   second, smaller major diameter 68 at a point 70 along the length of device 50,

1 such as at a midpoint of the oral irrigator 50. The second major diameter 68 may  
2 be relatively consistent from point 70 to the upper end 64, or may increase if  
3 desired.

4 In one example, the reservoir 54 defines a larger major diameter 66 along  
5 the lower end 62 of the oral irrigator 50, while portions of the base 52 and  
6 reservoir 54 define a second diameter 68 being smaller than diameter 66. In one  
7 embodiment, the smaller diameter 68 defines a region about where a user may  
8 grasp or hold the oral irrigation device 50 during use.

9 Generally and as shown in Figs. 4-5, the body 52 includes a three-way  
10 control structure 80 that permits the user to turn the oral irrigator 50 on or off or  
11 to release the tip 56 from the body 52, a motor 82, a drive mechanism 84, and a  
12 pump 86 connected to fluid conduits 88, 90 for drawing fluid from the reservoir  
13 54 and delivering fluid to the tip 56. Alternatively, the body 52 may include an  
14 on/off control or switch to activate and deactivate the motor 52. The body 52  
15 also includes a tip securing mechanism 92 (Figs. 25, 26) that permits the user to  
16 releasably secure different tips to the body.

17 Referring to Figs. 4-6, the body 52 generally includes a motor 82 and a  
18 rechargeable battery 100 that, based on the state of the control structure 80,  
19 activates a pump 86 through a drive mechanism 84 that draws fluid from the  
20 reservoir 54 and delivers the fluid to the tip 56 in a controlled and pressurized  
21 manner. In Figs. 3-4, the control structure 80 includes a wedge shaped pad 102  
22 with three buttons 104, 106, 108 integrated therein and adapted for depression by  
23 a user's thumb or finger. In one example, a first button 104 controls a tip release

1 mechanism 92 (Figs. 25, 26) for controlling the release of a tip 56 from the body  
2 52; and a second button 106 and third button 108 selectively activate and  
3 deactivate an electrical switch or contact 110 connected through wires or  
4 conductors 112 to the positive and negative terminals 114, 116 of a rechargeable  
5 battery 100, thereby turning the oral irrigator on and off.

6 Referring to Fig. 5, the body 52 includes a wall structure 120 which  
7 defines a first section 122 of the interior of the body which is used to contain a  
8 self-contained fluid flow path 124 and related components, and a second section  
9 126 of the interior of the body which is used to contain the motor 82, battery 100,  
10 charging connector 128, and other electrical components of the oral irrigator 50.  
11 The wall structure 120 maintains sections 122 and 126 isolated, which prevents  
12 fluid from entering section 126 and damaging motor 82, battery 100, or any other  
13 electrical components within section 126.

14 The battery 100 is electrically coupled with the motor 82 through wires  
15 112 or other conductors. In Fig. 4, the motor 82 includes a shaft 130 that drives a  
16 motor gear 132. In one example, the motor 82 is a DC motor rotating at 8000-  
17 11200 RPM under no load conditions when 2.3 volts is applied.

18 In Fig. 5, the motor gear 132 is operably connected with a drive  
19 mechanism 84 for driving the pump 86. In one example and as shown in Figs. 5  
20 and 24, the drive mechanism 84 includes a pump gear 140, a gear pin 142, and a  
21 connecting rod 144. A motor/gear support member 146 securably attaches the  
22 motor 82 and the gear pin 142 within the body 52 of the oral irrigator 50, and  
23 maintains a fixed orthogonal orientation between the motor 82 and the pump gear

1 140 so that the teeth 147 of the motor gear 132 are properly aligned with the teeth  
2 148 of the pump gear 140. The opposing end 150 of the gear pin 142 may be  
3 secured to an interior portion of the body or to an extension 152 from the wall  
4 structure 120.

5 Referring to Figs. 27-30, the pump gear 140 includes an outer disc 160  
6 having the gear teeth 148 extending therefrom, an intermediate concentric disc  
7 162, and an offset disc 164 which acts as an eccentric shaft 166, wherein the outer  
8 disc 160 and the concentric disc 162 are both centered about a cylindrical axis  
9 168 through which the gear pin 142 is positioned and about which the pump gear  
10 140 rotates. As shown in Figs. 12 and 30, the center 170 of the offset disc 164 is  
11 offset from the cylindrical axis 168 by some offset distance 172, for example  
12 0.081 inches or 0.091 inches. The amount of the offset distance 172 will vary  
13 depending upon the desired performance of the oral irrigator 50 as well as other  
14 design parameters such as the desired fluid pressure delivery, the mechanics of  
15 the pump 86, or the rotational speed of the motor 82. In one example, the  
16 eccentric offset disc 164 has a crescent shaped opening 174 therethrough in order  
17 to control the rotational inertia of the pump gear 140 as it rotates, as well as to  
18 simplify the manufacture of the pump gear 140. In Fig. 5, a seal 176 is positioned  
19 between the pump gear 140 and the wall structure 120 about an opening 178 in  
20 the wall structure 120 to prevent any moisture from entering the second section  
21 126 from the first section 122 about the pump gear 140.

22 The connecting rod 144 of the drive mechanism 84 includes a hollow  
23 cylindrical portion 180 coupled with an arm 182 terminating at a ball end 184  
24 (Figs. 6, 24). The hollow cylindrical portion 180 encases the eccentric

1 shaft/offset disc 164, 166 of the pump gear 140 so as to receive the motion of the  
2 pump gear 140. In Figs. 10 and 24, the ball end 184 of the connecting rod 144 is  
3 positioned within a curved, interior surface 190 of a recess 192 formed in a piston  
4 194 that creates the pump 86. As the pump gear 140 rotates, the ball end 184  
5 moves upwardly and downwardly and pivots within the recess 192 in the piston  
6 194 as the piston 194 also moves in an upward and downward motion within a  
7 cylindrical chamber 196 of the pump 86. Hence, the connecting rod 144, attached  
8 to the piston 194 within the cylinder 196, converts the eccentric rotational  
9 movement of the offset disc 164 into linear movement and drives the piston 194  
10 in an upward and downward motion within the cylinder 196 of the pump 86. The  
11 amount of offset distance 172 will affect the distance that the piston 194 travels  
12 within the pump body 200.

13       The piston 194 is sealed with the walls of the cylinder 196 but is also  
14 allowed to slide up and down in the cylinder 196 while maintaining the sealed  
15 relationship. In one example and referring to Figs. 6 and 10, the piston 194 is  
16 generally cylindrical and has on its top surface 202 an annular flange 204 and an  
17 interior pedestal, an annular valley or recess 208 being defined between the  
18 annular flange 204 and pedestal 206. Within the pedestal 206, an interior  
19 cylindrical recess 192 is formed with a first inner diameter 210, with a second  
20 larger and convex inner diameter 212, increasing towards the lower end 214 of  
21 the piston 194. A curved interior surface 190 is provided within the interior  
22 cylindrical recess 192, between the first and second inner diameters 210, 212, for  
23 receiving the ball end 184 of the connecting rod 144 in order to form a ball joint.

1 Referring to Figs. 6, 10-15, the pump 86 generally includes a pump head  
2 220 and a pump body 200. The pump head 220 includes an inlet fluid port 222  
3 and an outlet fluid port 224 each in fluid communications with an interior fluid  
4 channel 226. The pump body 200 defines a cylindrical chamber 196 in fluid  
5 communications with the interior fluid channel 226 of the inlet and outlet ports  
6 222, 224. The pump 86 also includes a piston 194 and a pair of valves 230, 232  
7 regulating the flow of fluid into and out of the inlet and outlet ports 222, 224.

8 The inlet fluid port 222 includes an outer ring or collar portion 240  
9 defining an opening 242 terminating at an inner wall 244, the opening 242 having  
10 a diameter larger than the diameter of the interior fluid channel 226. The inlet  
11 port 222 also includes a protrusion 246 extending outwardly from the inner wall  
12 244 but not extending beyond the outer ring/collar 240. In one example, the  
13 opening 242 is circular along a portion of its perimeter with a portion of its  
14 perimeter defining a straight ledge 248 (Fig. 6). The outlet fluid port 224 is  
15 defined, in one example, by a flat outer surface 250 centered about the interior  
16 fluid channel 226. A transverse fluid channel 252 (Figs. 10-12) extends from the  
17 interior fluid channel 226 to the cylindrical chamber 196 of the pump body 200.

18 At one end, the cylindrical chamber 196 of the pump body 200 is in fluid  
19 communications with the interior fluid channel 226 of the pump head 220 via the  
20 transverse fluid channel 252. The opposing end 254 of the pump body is open so  
21 that the piston 194 can be inserted within the cylindrical chamber 196. As shown  
22 in Fig. 6, flanges 256, 258 extend outwardly and downwardly from the pump body  
23 200 and act as support or securing members for securing the pump body 200 to  
24 the wall structure 120 or to the body 52.

1           Both the inlet and outlet ports 222, 224 of the pump 86 have annular  
2   grooves 260, 262 for receiving O-rings 264, 266 thereabout for forming fluid  
3   tight seals with the adjacent conduits 88, 90, 268 attached to the inlet and outlet  
4   ports 222, 224. In order to form a fluid tight seal between the piston 194 and the  
5   cylindrical chamber 196 within the pump body, the piston 194 is provided with a  
6   semi-hollow top portion 208 (Figs. 10-12) that has an outer wall 270 which  
7   extends outwardly so that this top portion 208 of the piston 194 has an  
8   increasingly larger diameter when compared with the bottom portion 214 of the  
9   piston 194. In this way, the top portion 208 of the piston 194 forms a tight seal  
10   with the interior walls of the cylindrical chamber 196 of the pump body 200,  
11   while still permitting some clearance between the lower portion 214 of the piston  
12   and the interior walls of the cylindrical chamber 196 of the pump body 200.

13           In one embodiment, and as shown in Figs. 6, 10-15, the pump 86 utilizes,  
14   on both its inlet and exhaust/outlet ports 222, 224, valves 230, 232, such as reed  
15   valves made from a flexible Teflon coated fiberglass tear-resistant, non-porous  
16   fabric material, such as Fluorofab 100-6 from Greenbelt Industries, which makes  
17   the pump assembly 86 simpler, lighter weight, smaller, and having less parts  
18   when compared with conventional spring-loaded valve assemblies. Further, the  
19   light weight nature of the reed valves 230, 232 also allows the valves to  
20   control/check the flow of fluid and air, thereby providing a reliable priming of the  
21   pump 86. The reed valves 230, 232 act as check valves which, when used as  
22   described herein, permit fluid to flow in only one direction. One or more reed  
23   valves 230, 232 may be used in hand held oral irrigator 50, or may also be useful  
24   for non-hand-held oral irrigators.

1           As shown in the example of Fig. 8, in one example a reed valve 230, 232  
2   may include a flat piece of material with a rim 280 on a portion of its perimeter, a  
3   flap or tongue 282 with a rounded end 284 extending into the interior of the rim  
4   280 forming a crescent shaped opening 286 between the flap 282 and the rim 280.  
5   A living hinge 288 is formed between the flap 282 and the rim 280, so that the  
6   flap 282 can move relative to the rim 280 about the hinge 288. A pair of  
7   stress/strain relief openings or slots 290 may be provided about the hinge 288 to  
8   reduce stress/strain on the hinge 288 as the flap 282 moves. A portion 292 of the  
9   perimeter of the reed valve 230, 232 may be straight, so as to fit within the inlet  
10   and outlet ports 222, 224 of the pump head 220 (Fig. 6) and ensure proper  
11   orientation within the pump 86.

12           As shown in Figs. 10-12 and 13-15, the diameter of the flap 282 is selected  
13   so as to be greater than the diameter of the interior fluid channel 226 of inlet and  
14   outlet ports 222, 224 of the pump head 220. In this manner, the flaps 282 of the  
15   reed valves 230, 232 can fully seal closed the interior fluid channel 226 on either  
16   the inlet or outlet port 222, 224 during an exhaust or intake stroke of the pump  
17   86. When the flap 282 of one of the reed valves 230, 232 is in an open position,  
18   fluid may pass through the reed valve by the flap 282 being displaced from the  
19   sealed position and through a portion of the crescent shaped opening 286 of the  
20   reed valve.

21           In operation, when the piston 194 is moved downwardly within the pump  
22   body 200, this creates a suction stroke where fluid is drawn or sucked from the  
23   inlet port 222 past the opened inlet reed valve 230 into the cylindrical chamber  
24   196 of the pump body 200 (Figs. 11, 14). During the suction stroke, the outlet

1 reed valve 232 is sealed shut because the diameter of the flap 282 is greater than  
2 the diameter of the interior fluid channel 226, and the flap 282 is drawn under  
3 suction toward the interior fluid channel 226 which creates a seal with the edges  
4 of the outer surface 250 of the outlet port 224. When the piston 194 is moved  
5 upwardly within the pump body 200, this creates a compression or exhaust stroke  
6 wherein the fluid within the cylindrical chamber 196 of the pump body 200 is  
7 expelled or pushed out of the pump body 200 through the outlet port 224 (Figs.  
8 12, 15) and past the opened outlet reed valve 232. During the exhaust stroke, the  
9 inlet reed valve 230 is sealed shut because the diameter of the flap 282 is greater  
10 than the diameter of the fluid channel 300 of the inlet cap 302 and the flap 282 is  
11 pushed outwardly to seal the inlet port 222.

12       Within the body 52 of the oral irrigator 50, a self-contained fluid flow path  
13 is defined, in one embodiment, by various conduits 88, 90 connected between the  
14 reservoir 54, pump 86 and tip 56. Referring to Fig. 6, a cylindrical pump inlet  
15 conduit 88 receives fluid from the reservoir 54 and is in fluid communications  
16 with the inlet port 222 of the pump 86 and the outlet port 224 of the pump 86,  
17 which is in fluid communications with an outlet conduit 90 which delivers fluid  
18 to an outlet joint 304 which is in fluid communications with the tip 56. The  
19 pump inlet conduit 88 provides a channel 306 through which fluid enters the inlet  
20 port 222 of the pump body 200 through the inlet reed valve 230 during a suction  
21 stroke. In one embodiment, the pump inlet conduit 88 has an inlet cap 302 that is  
22 coupled with and around the inlet port 222 and also houses the inlet reed valve  
23 230 and an O-ring 264 to form a fluid-tight inlet port (Figs. 6, 7, 10, 11). The  
24 inlet reed valve 230 is positioned between the interior walls 307 of the inlet cap

1 302 and the outer ring 204 of the inlet port 222. During a suction stroke, the flap  
2 282 of the reed valve 230 moves inwardly until it contacts a protrusion 246 (Figs.  
3 7, 9, 10) which limits the inward movement of the flap 282 (thereby opening the  
4 fluid flow path and drawing fluid into the pump body 200), but during a  
5 compression or exhaust stroke, the flap 282 of the reed valve 230 cannot move  
6 outwardly from the pump body 200 and remains closed since the interior walls  
7 307 of the inlet cap 302 limit the outward movement of the flap 282 (Figs. 10, 11,  
8 12, 14, 15).

9       The outlet reed valve 232 is positioned between the outer surface 250 of  
10 the outlet port 224 of the pump body 200 and the inner ledge surface 308 (Fig.  
11 10) of the outlet cap 268. A protrusion 310 from the outlet cap 268 limits the  
12 maximum movement of the flap 282 of the outlet reed 232 valve during a  
13 compression or exhaust stroke such that the flap 282 of the reed valve 232 can  
14 move outwardly (thereby opening the fluid flow path into the outlet cap 268 and  
15 outlet conduit 90) but during a suction stroke, the flap 282 of the outlet reed  
16 valve 232 is sucked inwardly and its inward movement is limited by the outer  
17 surface 250 of the outlet port 224, hence the outlet port 224 remains closed,  
18 which prevents fluid from the outlet port 224 and outlet conduit 90 from being  
19 drawn into the pump body 200 (Figs. 11, 12, 14, 15).

20       The outlet cap 268 defines an L-shaped fluid channel 312 therein and is  
21 coupled with a cylindrically shaped outlet conduit 90 (Figs. 5, 7). Both the inlet  
22 cap 302 and the outlet cap 268 can be secured to the pump body 200 through a  
23 screw 314 as shown in Figs. 6, 10. The outlet conduit 90 is fluidly coupled with  
24 an outlet joint 304 which is in fluid communications with the tip 56. In Fig. 24, a

1 tip holding structure 320, with a U- 322 positioned along its lower edge to form a  
2 seal between structure 320 and the interior of outlet joint 304, receives various  
3 tips 56 which can be inserted therein for delivering fluid to the user's teeth or  
4 gums.

5 Referring now to Figs. 16-21, a detachable, refillable reservoir 54 is  
6 illustrated in accordance with one embodiment of the present invention. As  
7 shown in Fig. 16, the reservoir 54 is generally elongated with a top portion 330  
8 having a cross-section generally smaller than a cross-section of the bottom  
9 portion 332 of the reservoir 54. Due to this geometry, when the body 52 and  
10 reservoir 54 are connected together for operation, a user can easily hold the oral  
11 irrigator 50 in the user's hand about the top portion 330 of the reservoir 54.

12 In one example, the reservoir 54 may be removed from the body 52 of the  
13 oral irrigator 50 as the user desires, for instance, when the user wishes to refill  
14 the reservoir 54. Alternatively, the user may refill the reservoir 54 without  
15 disconnecting the reservoir 54 from the body 52.

16 On the interface portion 334 of the reservoir 54 (Figs. 3, 16) adapted to  
17 contact or connect with the body 52, a pair of slots or grooves 336 are defined  
18 axially for slidably receiving the corresponding pair of parallel tongues or rails  
19 338 (Fig. 5) extending from the body 52 of the oral irrigator 50. In one example,  
20 the top end 340 of the reservoir 54 is provided with an opening 342 for refilling  
21 the reservoir 54 with fluid such as water or other fluids. An end cap 344 with an  
22 opening 346 may be affixed to the top end 340 of the reservoir 54 and defines two  
23 pivot points or protrusions 348 about which a lid 350 with indentations 352

1 corresponding to the protrusions 348 can rotate upwardly or downwardly about  
2 the protrusions 348 as desired. A seal 354 with o-ring 355 can be affixed to the  
3 bottom portion 356 of the lid 350, or alternatively on the top portion of the  
4 opening 346, in order to sealably engage in the opening 346 of the end cap 344 so  
5 that when the lid 350 and seal 354 are in the closed position, a fluid tight seal is  
6 formed about the top end 340 of the reservoir 54 (Fig. 18). As shown in Fig. 16,  
7 one or more vent holes 358 are provided in the top of the reservoir end cap 344 in  
8 order to admit air into the reservoir 54 so that a vacuum is not created as fluid is  
9 pumped from the reservoir 54 through the tip 56.

10 In one embodiment, the reservoir 54 is formed with a base 360 having a  
11 biased-closed fluid access valve 362 positioned on an interior shelf 364 of the  
12 reservoir 54 (Figs. 16, 17, 19, 21). The fluid access valve 362 is normally closed  
13 and may be opened via contact with the pump inlet conduit 88 of the body 52  
14 (Fig. 21). In one example, the fluid access valve 362 includes a vertically  
15 oriented cylindrical channel 366 defined within the reservoir 54 having an  
16 opening 367 at one end 368 for receiving a portion of a reservoir inlet conduit  
17 370, and an opening 372 at the other end terminating on the interior shelf 364 of  
18 the reservoir 54 where a seal 374 with a cylindrical opening is positioned. Within  
19 the cylindrical channel 366, a ball 376 is pressed upwardly against the bottom of  
20 the seal 374 by a spring 378 which is maintained in position by an upwardly  
21 extending portion 380 of the reservoir inlet conduit 370 when positioned within  
22 the opening 367 of the cylindrical channel 366. An o-ring 382 is positioned about  
23 an annular recess 384 about the upwardly extending portion 380 of the reservoir  
24 inlet conduit 370.

1           When the reservoir 54 is separated from the body 52 of oral irrigator 50,  
2   the spring 378 presses the ball 376 against the seal 374 within channel 366,  
3   thereby preventing fluid from escaping reservoir 54.

4           Due to the positioning of the components of the fluid flow path within the  
5   reservoir 54 and the body 52, the pump 86 is self-priming which provides fast and  
6   rapid delivery of fluid stored in the reservoir 54 to the tip 56 during operation of  
7   the hand-held oral irrigator 50. The reservoir inlet conduit 370 is positioned on  
8   the base 360 of the reservoir 54 and defines an L-shaped fluid channel (Fig. 17)  
9   which receives fluid at its input 386 and guides, when the pump 86 is in suction  
10   mode, fluid to its upwardly extending portion 380 which is contained within the  
11   cylindrical channel 366. Accordingly, as the user fills the reservoir 54 with fluid,  
12   fluid immediately enters the input 386 of the reservoir inlet conduit 370, and as  
13   the fluid level within the reservoir 54 rises to above the level of the shelf 364, the  
14   fluid level within the cylindrical channel 366 also rises.

15          As shown in Fig. 21, when the body 52 of the oral irrigator 50 is slidably  
16   connected with the reservoir 54, the tip 388 of the pump inlet conduit 88 enters  
17   the opening 372 of the seal 374 and engages the ball 376 which compresses the  
18   spring 378 and allows fluid to enter the interior of the pump inlet conduit 88  
19   through the slot 390 in the pump inlet conduit 88.

20          As the fluid level within the reservoir 54 is, for instance, at or near a full  
21   level, the fluid pressure formed by gravitational force or potential energy has a  
22   tendency to force the fluid upwards and out of the fluid access valve 362  
23   whenever fluid access valve 362 is in an open position through contact with tip

1 388 of pump inlet conduit 88. Accordingly, when the reservoir 54 is at or near a  
2 full fluid level and the tip 388 of the pump inlet conduit 88 contacts and  
3 depresses the ball/spring 376, 378 of the fluid access valve 362, fluid flows  
4 upwardly into the inlet port 222 of the pump body 200 and primes the pump body  
5 200 with fluid because the level of the fluid in the reservoir 54 is higher than the  
6 level of the inlet port 222 of the pump 86. This self priming effect occurs without  
7 reliance on the operation of the pump 86. When the user activates the oral  
8 irrigator 50 and the motor 82 activates the pump 86 to cycle between its suction  
9 and exhaust strokes, fluid is delivered to the tip 56 quickly and rapidly due to the  
10 fact that the pump 86 has been primed with fluid.

11 Various tips 56 can be detachably secured with the oral irrigator through  
12 the use of a tip release mechanism 92 illustrated in Figs. 4, 24-26. One example  
13 of a tip 56 is illustrated in Figs. 22-23, wherein the tip 56 is generally elongated  
14 with a cylindrical bore 400 through which fluid flows from the bottom 402 to the  
15 top 404 of the tip 56, and has an annular flange 406 upon which an identification  
16 or color-coded ring 408 rests which users may utilize to personalize or identify  
17 their tips 56. Further, a tip 56 may include an annular groove 410 defined in the  
18 lower portion 412 of the tip 56 which is used in combination with the tip release  
19 mechanism 92 for securely attaching the tip 56 to the body 52 of the oral irrigator  
20 50. A restrictor 412 may be included within the bottom end 402 of the tip 56 for  
21 controlling the volume and rate of fluid flow through the tip 56. For instance,  
22 tips 56 having different sizes or differing restrictor 412 sizes may be provided  
23 with the oral irrigator 50 in order to permit the user to control the pressure at  
24 which the stream of fluid is delivered to the user's teeth or gums. For instance, in

1 one example, a tip 56 characterized by an orifice size of 0.035 inches with a  
2 0.030 inch diameter restrictor 412 has been found to provide pressure of  
3 approximately 64 psi, while in another example a tip 56 characterized by an  
4 orifice size of 0.026 inches with a 0.025 inch diameter restrictor 412 has been  
5 found to provide pressure of approximately 48-52 psi.

6 Referring now to Figs. 24-26, the tip release mechanism 92 will now be  
7 described. The upper portion of the body 52 includes an opening 420 into which  
8 a tip control knob 422 is inserted which provides an interior surface 424 to  
9 engage and initially guide the tip 56 within the opening 420. The tip holding  
10 structure 320, which is generally cylindrical in shape, receives the bottom portion  
11 of the tip 56 as it is inserted into the body 52. In one example, the tip holding  
12 structure 320 includes an opening or slot 426 through a portion of its perimeter  
13 through which an interior lip 428 of a tip securing clip 430 may pass.

14 The tip securing clip 430 and spring 432 (Figs. 5, 25, 26) are provided  
15 such that as a tip 56 is inserted into the opening 420 of the tip holding structure  
16 320, the outer walls of the bottom portion of the tip 56 push outwardly on the lip  
17 428 of the clip and compress the spring 432, and when the lower portion of the tip  
18 56 is fully inserted into the opening 420 of the tip holding structure 320, the  
19 interior lip 428 of the clip 430 is received in the annular groove 410 of the tip 56  
20 to provide the user with tactile and/or audible feedback that the tip has been  
21 completely and properly inserted in the body 52 (Fig. 25). The clip 430 is biased  
22 in this position under the force of the spring 432. Further, if the groove 410 is  
23 continuous around the tip 56, once the tip 56 has been fully inserted into the body  
24 52, the tip 56 may be oriented or rotated as desired by the user.

1           When a user wishes to remove the tip 56 from the body 52, the user  
2   depresses a tip release button 104 (which is preferably part of the 3-way control  
3   structure 80) on the body 52 which pushes on a protrusion 434 of the tip securing  
4   clip 430, the protrusion 434 preferably located 180 degrees opposite the lip 428 of  
5   the clip 430. By moving the clip 430 towards the spring 432, the spring 432 is  
6   compressed which disengages the lip 428 of the clip 430 from the annular slot  
7   410 of the tip 56 so that the tip 56 may be removed from the body 52 (Fig. 26).

8           In order to control the pressure of the fluid stream delivered to a user's  
9   teeth and gums, various tips 56 with differing orifice diameters may be used, with  
10   or without restrictors 412. For example, a jet tip 56 having orifice sizes of 0.026  
11   inches for low-pressure (which may be used with a restrictor of 0.030 or 0.025  
12   inch diameters, for example), 0.035 inches for low-pressure, or 0.026 inches for  
13   high-pressure, for example. A battery 100 (Fig. 4) such as a NiCad battery, such  
14   as a pair of 4/5SC NiCad rechargeable batteries, may be used, in one example. A  
15   charger 436 can be used to recharge the battery 100 in the oral irrigation device  
16   50 through a door 438 which provides access to charger connection 128.

17           Reducing the motor speed may also reduce the pressure of the delivered  
18   fluid, and in one embodiment, the control 80 of Fig. 2 permits the user to select a  
19   low or high motor speed by correspondingly altering the voltage level applied to  
20   the motor. Furthermore, the offset 172 of the eccentric shaft 164, 166 used to  
21   drive the piston 194 (Figs. 27-30) may also be selected to achieve a desired  
22   pressure or pulsation frequency. In one example, a 0.081 inch offset achieves a  
23   pulse rate of 1670 pulses/minute in a high frequency application and 1860  
24   pulses/minute in a low frequency application, while a 0.091 inch offset achieves a

1 pulse rate of 1750 pulses/minute in a high frequency application and 1920  
2 pulses/minute in a low frequency application.

3 Pressure control may also be provided through the use of an adjustable  
4 valve located in the tip 56. In one example, a valve with a dial, such as a barrel  
5 valve, is provided in the tip 56 which permits a user to selectively adjust the  
6 pressure as the fluid stream passes through the valve in the tip 56, thereby  
7 regulating the overall pressure of the fluid as delivered by the oral irrigator 50.

8 By way of example only, an oral irrigator 50 may include a reservoir 54  
9 having a capacity of approximately 120-200 ml (i.e., 150 ml), and delivering a  
10 flow rate of approximately 300 to 321 ml/minute when used with a high-pressure  
11 tip, resulting in approximately 30 seconds of irrigation when used with a full  
12 reservoir 54. Using a low pressure tip, the pressures may include 48-66 psi, in  
13 one example, resulting in approximately 27-35 seconds of irrigation when used  
14 with a full reservoir 54.

15 Accordingly, as described above, it can be seen that various embodiments  
16 of the present invention may be used to form a hand held, portable oral irrigator  
17 with a detachable and refillable reservoir wherein various different tips may be  
18 attached to the oral irrigator. The compact and portable nature of embodiments of  
19 the present invention permit use of a travel case 440 (Fig. 31) to store and carry a  
20 hand held oral irrigator 50, a battery charger 442, and one or more tips 56 or other  
21 accessories in accordance with various embodiments of the present invention.

22 All directional references used herein (e.g., upper, lower, upward,  
23 downward, left, right, leftward, rightward, top, bottom, above, below, vertical,

1 horizontal, clockwise, and counterclockwise) are only used for identification  
2 purposes to aid the reader's understanding of the present invention, and do not  
3 create limitations, particularly as to the position, orientation, or use of the  
4 invention.

5 While the invention has been particularly shown and described with  
6 reference to various embodiments thereof, it will be understood by those skilled  
7 in the art that various other changes in the form and details may be made without  
8 departing from the spirit and scope of the invention.

9